



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D139-1012-041**  
**Job Sheet 177309**



**Part No:** D139-1012-041

**Job Qty:** 1 ea

**Part Name:** AW139 Cargo Net Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/10/18

**Job Tracking No:**

**Due Date:** ~~6/7/18~~ 11/16/18

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG D5485 REV B, D5486 REV B, D139-1012-041 REV E, D5366 REV H IPP REV:A 16.03.29 NEW ISSUE DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                 | Sign-off    |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------------|-------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time       |             |
| 90    | Purchasing | 1 pcs |            | 6/7/18   | 0.00      | 0.00    | Purchasing            |                 | JUN 08 2018 |
| 110   | Packaging  | 1 pcs |            | 6/7/18   | 0.00      | 0.00    | Packaging2            |                 | AUG 21 2018 |
| 120   | QC         | 1 pcs |            | 6/7/18   | 0.00      | 0.00    | QC6                   |                 | D1305-21    |
| 130   | Packaging  | 1 pcs |            | 6/7/18   | 0.00      | 0.00    | Packaging3-1          | DAS AUG 21 2018 | DAS         |
| 140   | QC21-SA    | 1 Ea  |            | 6/7/18   | 0.00      | 0.00    | QC21                  | 21              | AUG 21 2018 |

Part Op 90 - Issue P/O: \_\_\_\_\_ Manufacture as per Dwg Possible supplier TULMAR PARTS INCLUDED IN D139-1012-041  
Descriptions: 041, Parts include - 1 x D5366-041, 2 x D5485-041, 2 x D5485-043, 6 x D5486-041 Material release note is required.

### Job BOM

| Part / Item    | Component Name           | Quantity      | Operation     | Container |
|----------------|--------------------------|---------------|---------------|-----------|
| D139-1012-041P | AW139 Cargo Net Assembly | 1 pcs (1 ea)  | 90-Purchasing | 5103904   |
| D5294-1        | 1" Snap Hook             | 6 Ea (6 ea)   | 90-Purchasing |           |
| D5295-1        | Ring                     | 4 Ea (4 ea)   | 90-Purchasing |           |
| D5297-041      | Cinch Buckle Assembly    | 12 Ea (12 ea) | 90-Purchasing |           |
| D5298-1        | 2" Twisted Snap Hook     | 8 Ea (8 ea)   | 90-Purchasing |           |
| D5321-5        | Ring                     | 12 Ea (12 ea) | 90-Purchasing |           |
| D5487-1        | Buckle                   | 8 Ea (8 ea)   | 90-Purchasing |           |
| D5487-3        | Connector                | 10 Ea (10 ea) | 90-Purchasing |           |

### Job Allocations

| Operation     | Component Part | Required | Inventory | Allocated |
|---------------|----------------|----------|-----------|-----------|
| 90-Purchasing | D139-1012-041P | 1        | 1         | 0         |
|               | D5294-1        | 6        | 49        | 0         |
|               | D5295-1        | 4        | 16        | 0         |
|               | D5297-041      | 12       | 30        | 0         |
|               | D5298-1        | 8        | 21        | 0         |
|               | D5321-5        | 12       | 13        | 0         |
|               | D5487-1        | 8        | 0         | 0         |
|               | D5487-3        | 10       | 0         | 0         |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1Y7  
CANADA  
TEL : 1 813 632-5100  
Email: sales@dartaero.com  
www.dartaero.com

Container No: S079401



Part: D139-1012-041

Job No: 177309

Serial No/Batch: S079401

Revision:

Inspector:

Instructions:

Date: 06/08/18

**Part Specifications**

Specifications could not be found.

Plex 5/10/18 7:52 AM dart.Lussier.Patrick



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## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No   | Part Name             | From Container | Current Location | Quantity |
|----------------|--------------|-----------|-----------------------|----------------|------------------|----------|
| 003759         | S079395      | D5294-1   | 1" Snap Hook          | f158356-40     | ST226A           | 6        |
| 003759         | S079394      | D5295-1   | Ring                  | s071312        | ST151            | 4        |
| 003759         | S079397      | D5297-041 | Cinch Buckle Assembly | s072090        | ST151            | 12       |
| 003759         | S079398      | D5298-1   | 2" Twisted Snap Hook  | S071588        | ST226A           | 8        |
| 003759         | S079393      | D5321-5   | Ring                  | s071579        | ST154            | 12       |
| 003759         | S079391      | D5487-1   | Buckle                | s076509        | ST226B           | 8        |
| 003759         | S079390      | D5487-3   | Connector             | S076568        | ST226B           | 10       |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039864**

**Supplier:** TUL001-VC  
Tulmar Safety Systems  
1123 Cameron St  
Hawkesbury  
ON  
K6A 2B8 Canada  
Phone: 613 632 1282  
Fax: 613 632 2030

**PO No:** PO039864

**PO Date:** 5/10/18

**Due Date:** 6/8/18

**Purchase Order**  
**Revision:**

**Revision Date:**

**Ship-To Contact:** Lussier, PatrickPhone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** Product made to the drawing, except for 1" and 2" Red webbings not certified to FAR.29.853a3

**E-MAILED**  
**MAY 23 2018**

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

## **Items**

| Line Item                 | Part           | Supplier Part No | Item No | Description              | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|---------------------------|----------------|------------------|---------|--------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                         | D139-1012-041P |                  |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177305 |                |                  |         |                          |        |          |                |                   |         |                  |                |
| 2                         | D139-1012-041P |                  |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177306 |                |                  |         |                          |        |          |                |                   |         |                  |                |
| 3                         | D139-1012-041P | DAS 61 9-89      |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177309 |                |                  |         |                          |        |          |                |                   |         |                  |                |
| 4                         | D139-1012-041P |                  |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177312 |                |                  |         |                          |        |          |                |                   |         |                  |                |
| 5                         | D139-1012-041P |                  |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177313 |                |                  |         |                          |        |          |                |                   |         |                  |                |
| 6                         | D139-1012-041P |                  |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177315 |                |                  |         |                          |        |          |                |                   |         |                  |                |
| 7                         | D139-1012-041P |                  |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177316 |                |                  |         |                          |        |          |                |                   |         |                  |                |
| 8                         | D139-1012-041P |                  |         | AW139 Cargo Net Assembly | Firmed | 11/16/18 | 1 pcs          | 0 pcs             | 1 pcs   | \$2,175.00/pcs   | \$2,175.00     |
| Line Item Note W/O 177317 |                |                  |         |                          |        |          |                |                   |         |                  |                |

**Grand Total: \$17,400.00**

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## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

## Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



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# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8  
Tel: 613-632-1282  
Fax: 613-632-2030  
GST R132478223  
MID : XOTULSAF1123HAW  
email: info@tulmar.com

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64189 1

Ship Date  
8/20/2018

Bill To:

## Dart Aerospace

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

Ship To:

## Dart Aerospace

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

| Order number | Sales order date | Account number | Loc | Account manager | PO number | Ship via | Shipping Terms | Item No.  | Description                                                                                                                          | Quantity ordered | UOM  | Qty Shipped/Returned | Quantity on back order |
|--------------|------------------|----------------|-----|-----------------|-----------|----------|----------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------|------------------|------|----------------------|------------------------|
| 36080        | 6/5/2018         | CDART100       | H   | Francine Bigras | 039864    | Pick-Up  | FOB ORIGIN     | 87249-001 | Cargo Net, AW 139 ✓<br>Drawing No: D139-1012-041<br>DWG Rev: E<br>To ship<br>SF = 45183 / 45185 to 45189<br>Lot no.: BATCH0000000010 | 2.00             | EA ✓ | 2.00                 |                        |
| 37249-001    |                  |                |     |                 |           |          |                | 37249-001 | Cargo Net, AW 139 ✓<br>Drawing No: D139-1012-041<br>DWG Rev: E<br>SF = 45326 / 45327 to 45331<br>Lot no.: BATCH0000000011            | 6.00             | EA ✓ | 6.00                 |                        |

DAS  
51  
9-89

## Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.  
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Date: Aug 20 18